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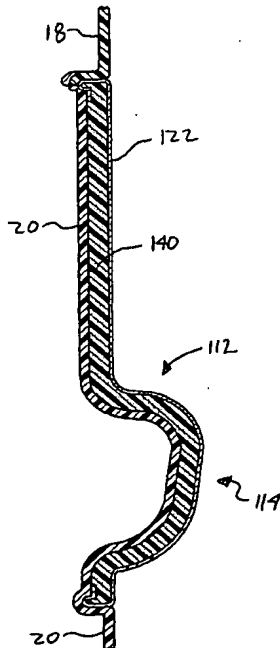
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(54) Title: **VEHICLE COMPONENT AND METHOD FOR MAKING A VEHICLE COMPONENT**



(57) Abstract: The invention is also directed to a method for forming a component for a vehicle. The method comprises forming a substrate in a mold by injecting a first resin (14) into a first cavity, reconfiguring a portion of the mold to form a second cavity, and injecting a second resin (20) into a second cavity; providing a flexible member (122) adjacent at least a portion of the substrate to form a cavity between the substrate and the flexible member; coupling at least a portion of the flexible member (122) to the substrate; and introducing a material (140) into the cavity after securing at least a portion of the flexible member (122) to the substrate. The flexible member (122) and the material introduced into the cavity form a cushioned region for the vehicle component

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